

## AMENDMENTS TO THE CLAIMS:

In the claims please cancel claims 31-39 substitute therefore the following the new claims.

The listing of claims will replace all prior versions, and listings, of claims in the application:

### LISTING OF CLAIMS:

Claims 1- 30 (Cancelled)

Claims 31-39 (Cancelled)

40. (New) A method of making a tape-on drywall accessory for drywall construction, including:

selecting an elongated core strip having inward and outward faces, a corner portion extending from end to end, and at least one flange projecting transversely from the corner portion to an edge;

selecting an elongated planar paper strip;

after the affixing the paper strip to an outward face of the core strip such that a portion of the paper strip extends transversely beyond the edge of the at least one flange to form a planar flap; and

affixing the step, permanently deforming the flap longitudinally along the length thereof to form a plurality of uniformed depressions on the inward face thereof.

41. (New) A method of claim 40 wherein:  
the deforming step includes deforming the flap to form depressions on both the inward and outward faces of the flap.

42. (New) The method of claim 40 that includes:  
selecting the core strip of metal.

43. (New) The method of claim 40 that includes:  
selecting the paper strip as being reinforced with a strengthening compound.

44. (New) The method of claim 40 wherein:  
the paper strip is selected as being constructed of paper fabricated from fibers mixed with a strengthening compound.

45. (New) The method of claim 40 wherein:  
the paper is selected as constructed of fibers encapsulated with a strengthening compound.

46. (New) The method of claim 40 wherein:  
the affixing steps includes bonding the paper strip to the core.

47. (New) The method of claim 40 that includes:  
permanently deforming the paper strip to form a plurality of grooves and ridges on  
the inward surface thereof.

48. (New) The method of claim 40 that includes:  
deforming the flap to form parallel grooves and ridges on the outward surface  
thereof.

49. (New) The method of claim 40 that includes:  
deforming the flap to form at least three depressions and four ridges on the inward  
surface thereof.

50. (New) The method of claim 40 that includes:  
deforming the flap to form the uniform depressions spaced equidistant laterally  
apart.

51. (New) The method of claim 40 that includes:  
forming the flap along its length with perforations for communication of joint  
compound there through.

52. (New) The method of claim 51 that includes:  
forming the flap with perforations formed with an opening having a cross sectional dimension of at least  $1/64^{\text{th}}$  of an inch.

53. (New) The method of claim 51 that includes:  
deforming the flap to form the perforations spaced apart at least  $3/32^{\text{nd}}$  of an inch.

54. (New) The method of claim 51 that includes:  
forming the flap with the perforations  $1/64^{\text{th}}$  of an inch wide and  $1/16^{\text{th}}$  of an inch long.

55. (New) The method of claim 40 that includes:  
deforming the flap to form the depressions are at least  $1/64^{\text{th}}$  of an inch deep.

56. (New) The method of claim 40 that includes:  
reinforcing the flap with latex.

57. (New) The method of claim 40 that includes:  
forming the flap with the depressions continuous along the length thereof  
configured to cooperate in providing linear stiffness to the flap.

58. (New) The method of claim 40 wherein:

the core strip is selected formed with a pair of co-extensive flanges formed with opposite longitudinal edges;

the selecting of the strip includes selecting the strip having a lateral dimension wider than the width of the core strip;

the step of affixing the paper strip includes positioning it such that it projects transversely beyond the opposite edges of the flange to form flaps projecting beyond such flange edges; and

the step of deforming the flap includes deforming both flaps to form depressions on the inward faces thereof.

59. (New) The method of claim 40 wherein:

the core strip is selected as being constructed of plastic.

60. (New) The method of claim 40 wherein:

the strip is selected as being constructed of aluminum.

61. (New) The method of claim 40 that includes:

forming the core strip with a rounded in transverse cross section corner portion.